

## MAXAM MXL 250 - Replacing Wilter Belt (MWD33)

1. Fold mower into mowing position.  
Remove Black plastic cover, lift top PVC cover and fold up Stay Rod.  
Loosen off Wilter Mount bolts and Belt tension screw.  
Slide the Wilter as far left as possible.

2. Feed loop of belt behind plastic panel and through the silver Belt  
Fit belt to Ø260 Drive pulley (small pulley behind PTO / Input shaft),  
tucking the belt around the top retaining hook, and over the  
Ram mount plate.

**It is very easy to get this belt fitted wrong.  
FOLLOW NEXT INSTRUCTIONS VERY CLOSELY.**

3. Follow the length of belt from the **Top** of the Ø260 Drive pulley down  
and around the Reverse Idler (wide side of belt against Idler),  
then on to the **LH / Rear** side of the Ø390 Driven pulley.
4. Now follow the belt through from the **bottom** of the Ø260 Drive pulley  
up and around the small Vee Idler, and back to the **RH / Front** of the  
Ø390 Driven pulley.

- Rotate mower by hand to check Direction of rotation – Wilter must throw grass to the **Left**.  
Check belt is sitting correctly in all pulleys. Ensure there are no unnecessary twists or cross-over in the belt.

5. Tension the Wilter belt, again rotating the rotors by hand while doing so to spread the tension evenly.  
When the correct tension has been attained, tighten mounting bolts and lock nut.

